

## **Material Safety Data Sheet**

Copyright, 2001, Minnesota Mining and Manufacturing Company. All rights reserved. Copying and/or downloading of this information for the purpose of properly utilizing 3M products is allowed provided that: (1) the information is copied in full with no changes unless prior written agreement is obtained from 3M, and (2) neither the copy nor the original is resold or otherwise distributed with the intention of earning a profit thereon.

PRODUCT NAME: Scotch-Weld™Epoxy Adhesive DP-125, Gray
MANUFACTURER: 3M
DIVISION: Engineered Adhesives

ADDRESS: 3M Center St. Paul, MN 55144-1000

#### EMERGENCY PHONE: 1-800-364-3577 or (651) 737-6501 (24 hours)

Issue Date: 04/08/2002 Supercedes Date: 05/16/2001Initial Issue

Document Group: 05-6818-8

**ID** Number(s): 62-3293-1435-5, 62-3293-3530-1, 62-3293-3830-5

This product is a kit or a multipart product which consists of multiple, independently packaged components. An MSDS for each of these components is included. Please do not separate the component MSDSs from this cover page. The document numbers of the MSDSs for components of this product are:

05-6813-9, 05-6814-7

No revision information is available.

DISCLAIMER: The information in this Material Safety Data Sheet (MSDS) is believed to be correct as of the date issued. 3M MAKES NO WARRANTIES, EXPRESSED OR IMPLIED, INCLUDING, BUT NOT LIMITED TO, ANY IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE OR COURSE OF PERFORMANCE OR USAGE OF TRADE. User is responsible for determining whether the 3M product is fit for a particular purpose and suitable for user's method of use or application. Given the variety of factors that can affect the use and application of a 3M product, some of which are uniquely within the user's knowledge and control, it is essential that the user evaluate the 3M product to determine whether it is fit for a particular purpose and suitable for user's method of use or application.

3M provides information in electronic form as a service to its customers. Due to the remote possibility that electronic transfer may have resulted in errors, omissions or alterations in this information, 3M makes no representations as to its completeness or accuracy. In addition, information obtained from a database may not be as current as the information in the MSDS available directly from 3M.



# **Material Safety Data Sheet**

Copyright, 2005, 3M Company. All rights reserved. Copying and/or downloading of this information for the purpose of properly utilizing 3M products is allowed provided that: (1) the information is copied in full with no changes unless prior written agreement is obtained from 3M, and (2) neither the copy nor the original is resold or otherwise distributed with the intention of earning a profit thereon.

## **SECTION 1: PRODUCT AND COMPANY IDENTIFICATION**

**PRODUCT NAME:**Scotch-Weld(TM) Epoxy Adhesive DP-125, Gray (Part B)**MANUFACTURER:**3M**DIVISION:**Industrial Adhesives and Tapes

ADDRESS: 3M Center St. Paul, MN 55144-1000

#### EMERGENCY PHONE: 1-800-364-3577 or (651) 737-6501 (24 hours)

**Issue Date:** 03/04/2005 **Supercedes Date:** 01/10/2005

Document Group: 05-6813-9

#### **Product Use:**

Specific Use:

Part B of 2 part adhesive.

## **SECTION 2: INGREDIENTS**

Ingredient	<b>C.A.S. No.</b>	<u>% by Wt</u>
EPOXY RESIN	25068-38-6	50 - 60
EPOXY RESIN	30583-72-3	20 - 30
KAOLINITE	1318-74-7	15 - 25
AMORPHOUS SILICA	7631-86-9	1 - 5
ORGANOSILANE	2530-83-8	0.5 - 1.5
CARBON BLACK	1333-86-4	0.1 - 1

## **SECTION 3: HAZARDS IDENTIFICATION**

### **3.1 EMERGENCY OVERVIEW**

Odor, Color, Grade: slight epoxy odor, gray General Physical Form: Liquid Immediate health, physical, and environmental hazards: chemicals which can cause cancer.

May cause allergic skin reaction.

Contains a chemical or

### **3.2 POTENTIAL HEALTH EFFECTS**

#### **Eye Contact:**

Moderate Eye Irritation: Signs/symptoms may include redness, swelling, pain, tearing, and blurred or hazy vision.

Vapors released during curing may cause eye irritation. Signs/symptoms may include redness, swelling, pain, tearing, and blurred or hazy vision.

Dust created by cutting, grinding, sanding, or machining may cause eye irritation. Signs/symptoms may include redness, swelling, pain, tearing, and blurred or hazy vision.

#### Skin Contact:

Moderate Skin Irritation: Signs/symptoms may include localized redness, swelling, itching, and dryness.

Prolonged or repeated exposure may cause:

Allergic Skin Reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

#### Inhalation:

Vapors released during curing may cause irritation of the respiratory system. Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

Dust from cutting, grinding, sanding or machining may cause irritation of the respiratory system. Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

#### **Ingestion:**

Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, nausea, diarrhea and vomiting.

#### Carcinogenicity:

Contains a chemical or chemicals which can cause cancer.

Ingredient CARBON BLACK <u>C.A.S. No.</u> 1333-86-4

Class Description Group 2B <u>Regulation</u> International Agency for Research on Cancer

## **SECTION 4: FIRST AID MEASURES**

### 4.1 FIRST AID PROCEDURES

The following first aid recommendations are based on an assumption that appropriate personal and industrial hygiene practices are followed.

Eye Contact: Flush eyes with large amounts of water. If signs/symptoms persist, get medical attention.

**Skin Contact:** Remove contaminated clothing and shoes. Immediately flush skin with large amounts of water. Get medical attention. Wash contaminated clothing and clean shoes before reuse.

Inhalation: If signs/symptoms develop, remove person to fresh air. If signs/symptoms persist, get medical attention.

**If Swallowed:** Do not induce vomiting. Give victim two glasses of water. Never give anything by mouth to an unconscious person. Get immediate medical attention.

## **SECTION 5: FIRE FIGHTING MEASURES**

## 5.1 FLAMMABLE PROPERTIES

Autoignition temperature Flash Point Flammable Limits - LEL Flammable Limits - UEL

No Data Available >=240 °F [Test Method: Pensky-Martens Closed Cup] No Data Available No Data Available

### 5.2 EXTINGUISHING MEDIA

Ordinary combustible material. Use fire extinguishers with class A extinguishing agents (e.g., water, foam).

## 5.3 PROTECTION OF FIRE FIGHTERS

**Special Fire Fighting Procedures:** Water may be used to blanket the fire. Wear full protective equipment (Bunker Gear) and a self-contained breathing apparatus (SCBA).

Unusual Fire and Explosion Hazards: Not applicable. Non-flammable: ordinary combustible material.

Note: See STABILITY AND REACTIVITY (SECTION 10) for hazardous combustion and thermal decomposition information.

## **SECTION 6: ACCIDENTAL RELEASE MEASURES**

Accidental Release Measures: Evacuate unprotected and untrained personnel from hazard area. The spill should be cleaned up by qualified personnel. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice. Warning! A motor could be an ignition source and could cause flammable gases or vapors in the spill area to burn or explode. Contain spill. For larger spills, cover drains and build dikes to prevent entry into sewer systems or bodies of water. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities.

In the event of a release of this material, the user should determine if the release qualifies as reportable according to local, state, and federal regulations.

# **SECTION 7: HANDLING AND STORAGE**

### 7.1 HANDLING

Do not eat, drink or smoke when using this product. Wash exposed areas thoroughly with soap and water. Contents may be under pressure, open carefully. Avoid skin contact with hot material. Avoid breathing of dust created by cutting, sanding, grinding or machining. Avoid contact with oxidizing agents.

### 7.2 STORAGE

Store away from acids. Store away from oxidizing agents.

## **SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION**

### 8.1 ENGINEERING CONTROLS

Provide appropriate local exhaust for cutting, grinding, sanding or machining. Provide appropriate local exhaust when product is heated.

## 8.2 PERSONAL PROTECTIVE EQUIPMENT (PPE)

#### 8.2.1 Eye/Face Protection

The following eye protection(s) are recommended: Safety Glasses with side shields, Indirect Vented Goggles.

### 8.2.2 Skin Protection

Avoid skin contact.

Select and use gloves and/or protective clothing to prevent skin contact based on the results of an exposure assessment. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible materials. Gloves made from the following material(s) are recommended: Polyethylene/Ethylene Vinyl Alcohol.

#### 8.2.3 Respiratory Protection

Avoid breathing of dust created by cutting, sanding, grinding or machining.

Select one of the following NIOSH approved respirators based on airborne concentration of contaminants and in accordance with OSHA regulations: Half mask R95 particulate respirator, Half mask or full facepiece air-purifying respirator with N100 particulate filters, Half facepiece or fullface air-purifying respirator with P100 particulate filters, Half facepiece or fullface air-purifying respirator with P95 particulate filters, Half facepiece or fullface air-purifying respirator with N95 particulate filters. Consult the current 3M Respiratory Selection Guide for additional information or call 1-800-243-4630 for 3M technical assistance.

#### 8.2.4 Prevention of Swallowing

Do not eat, drink or smoke when using this product. Wash exposed areas thoroughly with soap and water.

### 8.3 EXPOSURE GUIDELINES

<u>Ingredient</u>	<u>Authority</u>	Type	<u>Limit</u>	Additional Information
ORGANOSILANE	CMRG	TWA	5 ppm	
CARBON BLACK	ACGIH	TWA	3.5 mg/m3	Table A4
CARBON BLACK	CMRG	TWA	0.5 mg/m3	
CARBON BLACK	OSHA	TWA	3.5 mg/m3	Table Z-1
AMORPHOUS SILICA	CMRG	TWA, as respirable	3 mg/m3	
		dust		

SOURCE OF EXPOSURE LIMIT DATA:

ACGIH: American Conference of Governmental Industrial Hygienists

CMRG: Chemical Manufacturer Recommended Guideline

OSHA: Occupational Safety and Health Administration

AIHA: American Industrial Hygiene Association Workplace Environmental Exposure Level (WEEL)

# **SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES**

Odor, Color, Grade: General Physical Form: Autoignition temperature Flash Point slight epoxy odor, gray Liquid *No Data Available* >=240 °F [*Test Method:* Pensky-Martens Closed Cup]

Flammable Limits - LEL Flammable Limits - UEL Boiling point	
Vapor Density	

Vapor Pressure

**Specific Gravity** 

pH Melting point

Solubility in Water Evaporation rate Hazardous Air Pollutants Volatile Organic Compounds Percent volatile VOC Less H2O & Exempt Solvents Viscosity

No Data Available No Data Available >=95 °F No Data Available <=27 psia [@ 131 °F] Approximately 1.26 Units not avail. or not appl. [Ref Std: WATER=1] Not Applicable Not Applicable Nil No Data Available 00 % weight [Test Method: Calculated] 0 g/l0 % weight 0 g/lApproximately 76000 centipoise

## **SECTION 10: STABILITY AND REACTIVITY**

Stability: Stable.

**Materials and Conditions to Avoid:** Strong acids; Strong oxidizing agents; Amines; Heat is generated during cure. Do not cure a mass larger than 50 grams in a confined space to prevent a premature reaction (exothem) with production of intense heat and smoke.

Hazardous Polymerization: Hazardous polymerization will not occur.

### **Hazardous Decomposition or By-Products**

<u>Substance</u>	<b>Condition</b>
Aldehydes	During Combustion
Hydrocarbons	During Combustion
Carbon monoxide	During Combustion
Carbon dioxide	During Combustion
Ketones	During Combustion
Toxic Vapor, Gas, Particulate	During Combustion

## SECTION 11: TOXICOLOGICAL INFORMATION

Please contact the address listed on the first page of the MSDS for Toxicological Information on this material and/or its components.

# **SECTION 12: ECOLOGICAL INFORMATION**

### ECOTOXICOLOGICAL INFORMATION

Not determined.

## CHEMICAL FATE INFORMATION

Not determined.

## **SECTION 13: DISPOSAL CONSIDERATIONS**

Waste Disposal Method: Cure (harden, set, or react) the product according to product instructions.

Dispose of completely cured (or polymerized) wastes in a sanitary landfill.

Incinerate in an industrial or commercial facility in the presence of a combustible material. As a disposal alternative, incinerate uncured product in an industrial or commercial incinerator. As a disposal alternative, incinerate uncured product in an industrial or commercial incinerator.

As a disposal alternative, dispose of waste product in a facility permitted to accept chemical waste.

Since regulations vary, consult applicable regulations or authorities before disposal.

## **SECTION 14:TRANSPORT INFORMATION**

DP-125

Please contact the emergency numbers listed on the first page of the MSDS for Transportation Information for this material.

## **SECTION 15: REGULATORY INFORMATION**

### **US FEDERAL REGULATIONS**

Contact 3M for more information.

### 311/312 Hazard Categories:

Fire Hazard - No Pressure Hazard - No Reactivity Hazard - No Immediate Hazard - Yes Delayed Hazard - Yes

### STATE REGULATIONS

Contact 3M for more information.

### **CALIFORNIA PROPOSITION 65**

Ingredient CARBON BLACK <u>C.A.S. No.</u> 1333-86-4 Classification \*\*Carcinogen

\*\* WARNING: contains a chemical which can cause cancer.

### **CHEMICAL INVENTORIES**

The components of this product are in compliance with the chemical notification requirements of TSCA.

All applicable chemical ingredients in this material are listed on the European Inventory of Existing Chemical Substances (EINECS), or are exempt polymers whose monomers are listed on EINECS.

Contact 3M for more information.

### INTERNATIONAL REGULATIONS

Contact 3M for more information.

### This MSDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.

## **SECTION 16: OTHER INFORMATION**

#### NFPA Hazard Classification

Health: 2 Flammability: 1 Reactivity: 0 Special Hazards: None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

Revision Changes: Section 3: Carcinogenicity heading was added. Section 3: Carcinogenicity phrase was added. Section 3: Immediate other hazard(s) was added.

DISCLAIMER: The information in this Material Safety Data Sheet (MSDS) is believed to be correct as of the date issued. 3M MAKES NO WARRANTIES, EXPRESSED OR IMPLIED, INCLUDING, BUT NOT LIMITED TO, ANY IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE OR COURSE OF PERFORMANCE OR USAGE OF TRADE. User is responsible for determining whether the 3M product is fit for a particular purpose and suitable for user's method of use or application. Given the variety of factors that can affect the use and application of a 3M product, some of which are uniquely within the user's knowledge and control, it is essential that the user evaluate the 3M product to determine whether it is fit for a particular purpose and suitable for user's method of use or application.

3M provides information in electronic form as a service to its customers. Due to the remote possibility that electronic transfer may have resulted in errors, omissions or alterations in this information, 3M makes no representations as to its completeness or accuracy. In addition, information obtained from a database may not be as current as the information in the MSDS available directly from 3M.



## **Material Safety Data Sheet**

Copyright, 2003, 3M Company. All rights reserved. Copying and/or downloading of this information for the purpose of properly utilizing 3M products is allowed provided that: (1) the information is copied in full with no changes unless prior written agreement is obtained from 3M, and (2) neither the copy nor the original is resold or otherwise distributed with the intention of earning a profit thereon.

## SECTION 1: PRODUCT AND COMPANY IDENTIFICATION

**PRODUCT NAME:** Scotch-Weld(TM) Epoxy Adhesive DP-125, Gray (Part A) **MANUFACTURER:** 3M **DIVISION:** Industrial Adhesives and Tapes

ADDRESS: 3M Center St. Paul, MN 55144-1000

EMERGENCY PHONE: 1-800-364-3577 or (651) 737-6501 (24 hours)

**Issue Date:** 07/24/2003 **Supercedes Date:** 04/08/2002

**Document Group:** 05-6814-7

#### **Product Use:**

Specific Use:

part A of 2 part adhesive

### **SECTION 2: INGREDIENTS**

Ingredient ALIPHATIC POLYMER DIAMINE SULFONIC ACID SALT - N.J.T.S. Registry No. 04499600-5022P Amorphous Silica <u>C.A.S. No.</u> 68911-25-1 Trade Secret 7631-86-9 <u>% by Wt</u> 90 - 100 3 - 7 1 - 5

## **SECTION 3: HAZARDS IDENTIFICATION**

### **3.1 EMERGENCY OVERVIEW**

Odor, Color, Grade: Light amber, slight amine odor General Physical Form: Liquid Immediate health, physical, and environmental hazards: May cause allergic skin reaction.

May cause chemical eye burns. May cause severe skin irritation.

## **3.2 POTENTIAL HEALTH EFFECTS**

#### Eye Contact:

Corrosive (Eye Burns): Signs/symptoms may include cloudy appearance of the cornea, chemical burns, severe pain, tearing, ulcerations, significantly impaired vision or complete loss of vision.

Vapors from heated material may cause eye irritation. Signs/symptoms may include redness, swelling, pain, tearing, and blurred or hazy vision.

Dust created by cutting, grinding, sanding, or machining may cause eye irritation. Signs/symptoms may include redness, swelling, pain, tearing, and blurred or hazy vision.

#### **Skin Contact:**

Severe Skin Irritation: Signs/symptoms may include localized redness, swelling, itching, dryness, cracking, blistering, and pain.

Prolonged or repeated exposure may cause:

Allergic Skin Reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

#### Inhalation:

Vapors from heated material may cause irritation of the respiratory system. Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

Dust from cutting, grinding, sanding or machining may cause irritation of the respiratory system. Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

Upper Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

#### **Ingestion:**

Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, nausea, diarrhea and vomiting.

# **SECTION 4: FIRST AID MEASURES**

### 4.1 FIRST AID PROCEDURES

The following first aid recommendations are based on an assumption that appropriate personal and industrial hygiene practices are followed.

Eye Contact: Immediately flush eyes with large amounts of water for at least 15 minutes. Get immediate medical attention.

**Skin Contact:** Remove contaminated clothing and shoes. Immediately flush skin with large amounts of water. Get medical attention. Wash contaminated clothing and clean shoes before reuse.

Inhalation: Remove person to fresh air. If signs/symptoms develop, get medical attention.

**If Swallowed:** Do not induce vomiting. Give victim two glasses of water. Never give anything by mouth to an unconscious person. Get immediate medical attention.

## **SECTION 5: FIRE FIGHTING MEASURES**

### 5.1 FLAMMABLE PROPERTIES

Autoignition temperature Flash Point Flammable Limits - LEL Flammable Limits - UEL OSHA Flammability Classification: Not Applicable >=94 °C Not Applicable Not Applicable Not Determined

### 5.2 EXTINGUISHING MEDIA

Ordinary combustible material. Use fire extinguishers with class A extinguishing agents (e.g., water, foam).

### 5.3 PROTECTION OF FIRE FIGHTERS

**Special Fire Fighting Procedures:** Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

Unusual Fire and Explosion Hazards: Not applicable.

Note: See STABILITY AND REACTIVITY (SECTION 10) for hazardous combustion and thermal decomposition information.

## **SECTION 6: ACCIDENTAL RELEASE MEASURES**

Accidental Release Measures: Observe precautions from other sections. Call 3M- HELPS line (1-800-364-3577) for more information on handling and managing the spill. Contain spill. Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities.

In the event of a release of this material, the user should determine if the release qualifies as reportable according to local, state, and federal regulations.

## **SECTION 7: HANDLING AND STORAGE**

### 7.1 HANDLING

For industrial or professional use only. Avoid breathing of dust created by cutting, sanding, grinding or machining. Avoid breathing of vapors, mists or spray. Do not eat, drink or smoke when using this product. Wash exposed areas thoroughly with soap and water.

### 7.2 STORAGE

Store away from heat.

## SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

### 8.1 ENGINEERING CONTROLS

Provide appropriate local exhaust when product is heated. Curing enclosures must be exhausted to outdoors or to a suitable emission control device. Provide appropriate local exhaust for cutting, grinding, sanding or machining.

### 8.2 PERSONAL PROTECTIVE EQUIPMENT (PPE)

#### 8.2.1 Eye/Face Protection

Avoid eye contact.

The following eye protection(s) are recommended: Safety Glasses with side shields, Indirect Vented Goggles.

#### 8.2.2 Skin Protection

Avoid skin contact.

Select and use gloves and/or protective clothing to prevent skin contact based on the results of an exposure assessment. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible materials. Gloves made from the following material(s) are recommended: Polyethylene/Ethylene Vinyl Alcohol.

#### 8.2.3 Respiratory Protection

Avoid breathing of dust created by cutting, sanding, grinding or machining. Avoid breathing of vapors, mists or spray. Select one of the following NIOSH approved respirators based on airborne concentration of contaminants and in accordance with OSHA regulations: Half facepiece or fullface air-purifying respirator with P100 particulate filters, Half facepiece or fullface airpurifying respirator with P95 particulate filters, Half facepiece or fullface air-purifying respirator with N95 particulate filters. Consult the current 3M Respiratory Selection Guide for additional information or call 1-800-243-4630 for 3M technical assistance.

#### 8.2.4 Prevention of Swallowing

Do not eat, drink or smoke when using this product. Wash exposed areas thoroughly with soap and water.

### 8.3 EXPOSURE GUIDELINES

Ingredient	<u>Authority</u>	<u>Type</u>	<u>Limit</u>	Additional Information
SULFONIC ACID SALT - N.J.T.S. Registry No. 04499600-5022P	3M	TWA	0.1 mg/m3	Skin Notation*
CERTAIN 3M FLUOROCHEMICALS Amorphous Silica	3M CMRG	TWA TWA - specific form	0.1 mg/m3 3 mg/m3	Skin Notation* as respirable dust

\* Substance(s) refer to the potential contribution to the overall exposure by the cutaneous route including mucous membrane and eye, either by airborne or, more particularly, by direct contact with the substance. Vehicles can alter skin absorption.

#### SOURCE OF EXPOSURE LIMIT DATA:

ACGIH: American Conference of Governmental Industrial Hygienists

CMRG: Chemical Manufacturer Recommended Guideline

OSHA: Occupational Safety and Health Administration

AIHA: American Industrial Hygiene Association Workplace Environmental Exposure Level (WEEL)

## **SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES**

Odor, Color, Grade: General Physical Form: Autoignition temperature Flash Point Flammable Limits - LEL Flammable Limits - UEL	Light amber, slight amine odor Liquid <i>Not Applicable</i> >=94 °C <i>Not Applicable</i> <i>Not Applicable</i>
Boiling point	Not Applicable
Density Voner Density	1.26 g/ml
Vapor Density	Not Applicable
Vapor Pressure	<=0.01 mmHg [@ 25 °C]
Specific Gravity pH Melting point	1.26 [ <i>Ref Std:</i> WATER=1] <i>Not Applicable</i> <i>Not Applicable</i>
Solubility in Water Evaporation rate Hazardous Air Pollutants Volatile Organic Compounds Percent volatile VOC Less H2O & Exempt Solvents Viscosity	Nil No Data Available 00 % weight [ <i>Test Method:</i> Calculated] 0 g/l 0 % weight 0 g/l Approximately 77500 centipoise [@ 25 °C]
v 15CUSILY	Approximately 77500 centipolse [@ 25 C]

# **SECTION 10: STABILITY AND REACTIVITY**

### Stability: Stable.

Materials and Conditions to Avoid: Heat is generated during cure. Do not cure a mass larger than 50 grams in a confined space to prevent a premature reaction (exothem) with production of intense heat and smoke.

Hazardous Polymerization: Hazardous polymerization will not occur.

### Hazardous Decomposition or By-Products

#### **Substance**

Amine Compounds Carbon monoxide Carbon dioxide Oxides of Nitrogen

### **Condition**

During Combustion During Combustion During Combustion During Combustion

# SECTION 11: TOXICOLOGICAL INFORMATION

Please contact the address listed on the first page of the MSDS for Toxicological Information on this material and/or its components.

## **SECTION 12: ECOLOGICAL INFORMATION**

## ECOTOXICOLOGICAL INFORMATION

Not determined.

## CHEMICAL FATE INFORMATION

Not determined.

## SECTION 13: DISPOSAL CONSIDERATIONS

**Waste Disposal Method:** Dispose of completely cured (or polymerized) wastes in a sanitary landfill. As a disposal alternative, incinerate uncured product in an industrial or commercial incinerator in the presence of a combustible material.

Since regulations vary, consult applicable regulations or authorities before disposal.

# SECTION 14:TRANSPORT INFORMATION

DP-125

Not regulated per U.S. DOT, IATA or IMO.

These transportation classifications are provided as a customer service. As the shipper YOU remain responsible for complying with all applicable laws and regulations, including proper transportation classification and packaging. 3M's transportation classifications are based on product formulation, packaging, 3M policies and 3M's understanding of applicable current regulations. 3M does not guarantee the accuracy of this classification information. This information applies only to transportation classification and <u>not</u> the packaging, labeling, or marking requirements. The original 3M package is certified for U.S. ground shipment only. If you are shipping by air or ocean, the package may not meet applicable regulatory requirements.

# **SECTION 15: REGULATORY INFORMATION**

## **US FEDERAL REGULATIONS**

Contact 3M for more information.

#### 311/312 Hazard Categories:

Fire Hazard - No Pressure Hazard - No Reactivity Hazard - No Immediate Hazard - Yes Delayed Hazard - No

### **STATE REGULATIONS**

Contact 3M for more information.

### **CHEMICAL INVENTORIES**

The components of this product are in compliance with the chemical notification requirements of TSCA.

Contact 3M for more information.

### **INTERNATIONAL REGULATIONS**

Contact 3M for more information.

### This MSDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.

### **SECTION 16: OTHER INFORMATION**

#### **NFPA Hazard Classification**

Health: 3 Flammability: 1 Reactivity: 1 Special Hazards: None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

Revision Changes: Section 16: NFPA hazard classification for health was modified. Section 1: Division name was modified. Copyright was modified. Section 3: Immediate skin hazard(s) was modified.

Section 3: Potential effects from eye contact was modified. Section 3: Potential effects from skin contact information was modified. Section 3: Potential effects from inhalation information was modified. Section 5: Extinguishing media information was modified. Section 5: Fire fighting procedures information was modified. Section 5: Unusual fire and explosion hazard information was modified. Section 6: Release measures information was modified. Section 7: Handling information was modified. Section 7: Storage information was modified. Section 8: Engineering controls information was modified. Section 8: Eye/face protection information was modified. Section 8: Respiratory protection information was modified. Section 10: Hazardous decomposition or by-products information was modified. Section 13: Waste disposal method information was modified. Section 8: Respiratory protection - recommended respirators information was modified. Section 4: First aid for skin contact information was modified. Section 4: First aid for skin contact information was modified. Section 14: Transportation information was modified. Section 16: NFPA explanation was modified. Section 15: 311/312 hazard categories information was modified. Section 8: Exposure guidelines information was modified. Section 9: Vapor density information was modified. Section 9: Vapor pressure information was modified. Section 9: Boiling point information was modified. Section 5: Flammable limits (UE) information was modified. Section 5: Flammable limits (LEL) information was modified. Section 5: Autoignition temperature information was modified. Section 5: Flash point information was modified. Section 9: Property description was modified. Section 9: Specific gravity information was modified. Section 8: Skin protection - protective clothing text was modified. Section 9: Flash point information was modified. Section 9: Flammable limits (LEL) information was modified. Section 9: Flammable limits (UEL) information was modified. Section 9: Autoignition temperature information was modified. Section 4: First aid for skin contact information was added. Section 4: First aid for skin contact information was added. Section 9: Density information was added. Article disclaimer text (following the copyright) was added. Section 14: Transportation information was added. Section 12: Ecotoxicological information was added. Section 12: Chemical Fate information was added. Section 3: Immediate physical hazard(s) was deleted. Section 12: Ecotoxicological information was deleted. Section 12: Ecotoxicological information was deleted.

DISCLAIMER: The information in this Material Safety Data Sheet (MSDS) is believed to be correct as of the date issued. 3M MAKES NO WARRANTIES, EXPRESSED OR IMPLIED, INCLUDING, BUT NOT LIMITED TO, ANY IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE OR COURSE OF PERFORMANCE OR USAGE OF TRADE. User is responsible for determining whether the 3M product is fit for a particular purpose and suitable for user's method of use or application. Given the variety of factors that can affect the use and application of a 3M product, some of which are uniquely within the user's knowledge and control, it is essential that the user evaluate the 3M product to determine whether it is fit for a particular purpose and suitable for user's method of use or application.

3M provides information in electronic form as a service to its customers. Due to the remote possibility that electronic transfer may have resulted in errors, omissions or alterations in this information, 3M makes no representations as to its completeness or accuracy. In addition, information obtained from a database may not be as current as the information in the MSDS available directly from 3M.